



AIR OPERATED DOUBLE DIAPHRAGM PUMPS



ISO 9001: 2008
ISO 14001: 2004

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SECTION 2 – SPARE PART LIST

3” ALUMINIUM PUMP

AOD 80/AAPP/HYT/TE/N

SR No.	DISCRIPTION	PART No	QTY
1	LIQUID CHAMBER	80-1001-01	2
2	SUCTION MANIFOLD	80-1021-01	1
3	DISCHARGE MANIFOLD	80-1031-01	1
4	NRV BALL	80-1041-55	4
5	BALL SEAT	80-1072-01	4
6	SEAT O RING	80-3101-51	4
7	HOLDING PLATE	80-1111-02	2
8	LOCK NUT	80-1131-01	2
9	DIAPHRAGM	80-2052-56	2
10	BACKUP DIAPHRAGM	N/A	-
11	CHAMBER CLAMP	80-1231-61	4
12	SUCTION DISCHARGE CLAMP	80-1222-61	8
13	CENTER BLOCK	80-1301-20	1
14	CENTER BLOCK O RING	80-3155-56	2
15	CENTER BLOCK PIPE	80-1320-03	4
16	CENTER BLOCK PATTI	80-1319-03	6
17	MAIN SHAFT SS	80-1343-03	1
18	AIR COVER	80-1405-01	2
19	AIR COVER GASKET	80-3311-51	2
20	PILOT BUSH	80-1471-07	1
21	PILOT SHAFT	80-1454-03	1
22	PILOT SHAFT O RING	80-3176-51	8
23	PILOT SHAFT O RING	80-3171-68	4
24	PILOT LOCK O RING	40-3166-51	2
25	PILOT SHAFT WASHER	04-6114-03	2
26	PILOT BUSH O RING	30-3151-51	4



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SECTION 3 – EXPLODED VIEW

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